# LTPRXP series

### 10W continuous LED pattern projectors



#### KEY ADVANTAGES

#### Superior optical throughput

For illumination of large targets and fast 3D scanning, with minimal sensitivity to ambient light.

#### **Perfectly sharp edges**

LTPR series ensures thinner lines, sharper edges and more homogeneous illumination than lasers.

With laser emitters the illumination decays both across the line cross section and along the line width.

Laser emitters lines are thicker and show blurred edges; diffraction and speckle effects are also present.

Easy LED source replacement.

LTPRXP series extends the working range of the projector series by further increasing the LED light output, making these products the solution of choice for 3D measurement of large objects.

These projectors are powerful enough to rival lasers on large work areas in high speed, online, and line scan applications.

The high power can also be used in order to decrease system sensitivity to ambient light, for example, to perform 3D mapping of objects with illumination levels found in typical working

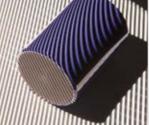
#### **Examples of setup and applications**



3D reconstruction.







Visualization & mapping.

#### Every kind of shape can be projected

#### Standard patterns





Stripe 0.5 mm line thickness.





**Grid** 0.05 mm line thickness. Line 0.5 mm line thickness.

## **Custom patterns**









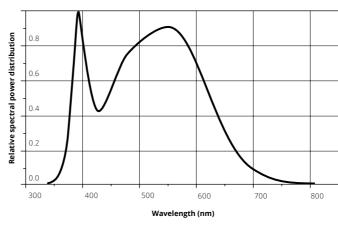


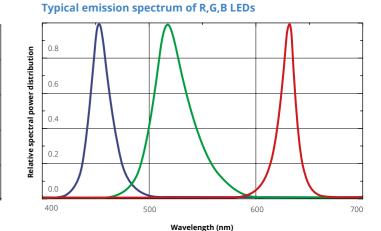
#### **Electrical features**

These LED projectors integrate built-in switching electronics that control the current flow though the LED source.

The large heat sink ensures long lifetime at the highest power rates for the LED module and driving electronics.

#### Typical emission spectrum of white LEDs





	Light		Device power ratings	Compatible products	
Part	Light color,	DC Voltage Power I		Illuminance	
number	wavelength peak		consumption		
		(V)	(W)	(kLux)	
				1	
LTPRXP-R	red, 630 nm	24	< 13	40	ENHR series
LTPRXP-G	green, 520 nm	24	< 13	68	ENHR series
LTPRXP-B	blue, 460 nm	24	< 13	9	ENHR series
LTPRXP-W	white	24	< 13	85	ENHR series

<sup>1</sup> With a 35 mm lens, F/# 1.4 at 100 mm working distance without projection pattern.

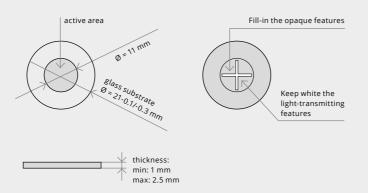
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#### Product insight

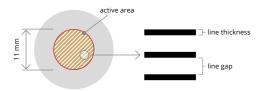


#### **Custom-made pattern**

Custom-made patterns can be supplied on request. A drawing with accurate geometrical information must be submitted (please refer to the instructions here below).



#### **Pattern selection**



#### Photolithography patterns



#### PT 0000 0100 P



#### PT 0000 0200 P



#### PT 0000 0300 P

format: stripe line gap 0.95 mm line thickness 0.05 mm line length



#### PT 0000 0400 P

format: grid line gap 0.95 mm line thickness 0.05 mm



0.10 mm





PT 0000 0100 L format: line







#### PT 0000 0300 L

format: stripe 0.5 mm line gap 0.5 mm line thickness 0.5 mm line length 7.78 mm



#### PT 0000 0400 L

format: grid line gap 0.8 mm line thickness 0.2 mm line length 7 78 mm



### PT 0000 0500 L

0.10 mm

The projection pattern can be easily integrated into the LTPR projection unit by unscrewing the retaining ring that holds the

This simple procedure makes it easy to interchange different patterns on the same projection unit. The pattern outer diameter is 21 mm, while the active projection area is a circle of Ø 11 mm: all the significant features of the pattern are drawn inside this circle. The projection area will have the same aspect ratio as the pattern.

The projection accuracy depends both on the pattern manufacturing accuracy and lens distortion. The edge sharpness of the projected pattern depends on both the lens resolution and the engraving technique: laser-engraved patterns (part numbers ending in "L") or photolithography-engraved patterns (part numbers ending in "P") can be chosen depending on the type of application.

#### Pattern specifications Photolithography patterns

Substrate	Soda lime grass
Coating	Chrome
Geometrical accuracy	2 µm
Edge sharpness	1.4 µm
Laser engraved patterns	
Substrate	Borofloat glass
Coating	Dichroic mirror
Geometrical accuracy	50 μm

FULL RANGE OF COMPATIBLE PROJECTION OPTICS					
		p. 92			
FULL RANGE OF PROJECTION PATTERNS					
<b>D</b> 0		p. 218			



#### **Projection lens selection**

The pattern drawing must be inscribed in a 11 mm diameter circle, same diagonal of a 2/3" detector. For example, the pattern drawing could cover the entire 11 mm diameter area or be shaped as a 8.8 x 6.6 mm rectangle or also a square of 7.78 mm side length.

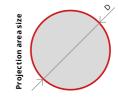
Unless the projection optics introduces significant distortion, the shape of the projected pattern will preserve the features and aspect ratio of the engraved pattern.

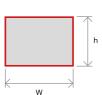
The projected area size will be equal to 1/M, where "M" is the lens magnification.

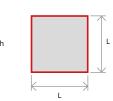
LTPRXP series can integrate high resolution C-mount lenses for 2/3" detectors (11 mm image diagonal), using the mount adaptor included in the product package. Here is a list of the projection diameters and the recommended projection distances with different types of optics.

#### Pattern drawing and projection area

	Circle type	4:3 (2/3") type	Square type		
Pattern active area size	, Inter	9; e a mm 8.8	7.78 mm		







#### 2/3" C-mount lenses

P.d.	@50	@75	@100	@150	@200	@250	@300	@400	@500
	mm	mm	mm	mm	mm	mm	mm	mm	mm
Focal	D (Projection diameter)								
length					(mm)				
6 mm	81	127	172	264					
8 mm	58 (*)	92	127	195	264	333			
12 mm	35 (*)	58 (*)	81	127	172	218	264		
16 mm		41 (*)	58 (*)	92 (*)	127	161	195	264	333
25 mm				55 (*)	77 (*)	99 (*)	121 (*)	165	209 (*)
35 mm						68 (*)	83 (*)	115	146

D (Projection diameter)

(\*) = spacers may be needed to compensate back focal length.



Standard C-mount lenses.